Name(s) of Risk Team Members: B. Chmiel, J. Newburgh	Point Value → Parameter ↓	1	2	3	4	5			
Job Title: General Flammable Gas Work Job Number or Job Identifier: LS-JRA-0011	Frequency (B)	<u><</u> once/year	<pre><pre><pre><pre><pre><pre><pre><pre></pre></pre></pre></pre></pre></pre></pre></pre>	<pre><pre><pre><pre><pre><pre></pre></pre></pre></pre></pre></pre>	<pre><pre><pre><pre><pre><pre><pre><pre></pre></pre></pre></pre></pre></pre></pre></pre>	>once/shift			
Job Description: Work with flammable gas cylinders and systems, including brazing and welding use.	Severity (C)	First Aid Only	Medical Treatment	Lost Time	Partial Disability	Death or Permanent Disability			
Training and Procedure List (Optional): Approved by: W. R. Casey Rev. #: 1 Revision Log	Likelihood (D)	Extremely Unlikely <<1x/20yrs	Unlikely 1x/10-20yrs	Possible >1x/10-20yrs	Probable 1x/yr	Multiple >1x/yr			
Stressors (if applicable, please list all): Weather related (coutdoors)	cylinders stored	Reason for Re	evision (if applical	Comments:					

	Before Controls										nitia rols			After Additional Controls						
Job Step / Task	Hazard	Stressors Y/N	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Initial Controls	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Control(s) Added to Reduce Risk	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	% Risk Reduction
Transporting gas cylinders between storage area and area of use.	Overexertion injuries – excessive lifting, pushing, pulling, holding or carrying.	Y	1	3	3	4	36	Wheeled gas carts, training, cylinders secured properly, storage area well maintained, door threshold design	1	3	3	3	27							

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Job Step / Task	Hazard	Stressors Y/N	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Initial Controls	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Control(s) Added to Reduce Risk	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	% Risk Reduction
Transporting gas cylinders between storage	Fire or explosion due to ignition of flammable gas release.	N	1	3	5	3	45	Cylinder certification, training, cylinders capped and secured.	1	3	5	2	30							
area and area of use.	Being struck by an object due to pressure release.	N	1	3	3	3	27	Proper strapping at area of use.	1	3	3	2	18							
	Being stung by bees or wasps nesting in cylinder caps	Z	1	3	2	2	12	Check for nest before moving cylinder	1	3	2	2	12							
Connecting and disconnecting: Regulator to/from cylinder Or Regulated	Fire or explosion due to ignition of flammable gas release.	N	1	3	4	3	36	Use of proper regulator, Experimental Review, No adapters permitted, training	1	3	4	1	12							
cylinder to/from manifold or system	Strain injuries	N	1	3	2	3	18	Use of proper tools, Tighten the assembly with one hand only.	1	3	2	2	12							
	Being struck by object due to pressure release.	Z	1	3	3	3	27	Regulator design, gas system design/review, cylinders secured, training.	1	3	3	2	18							
Use of flammable gas for experiments	Fire or explosion due to ignition of gas.	Z	1	3	4	3	36	System design review, training, experimental review, ventilation, limit quantities of gas in use, spark resistant tools, explosion proof rated components.	1	3	3	2	24							

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Job Step / Task	Hazard	Stressors Y/N	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Initial Controls	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Control(s) Added to Reduce Risk	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	% Risk Reduction
	Being struck by object due to pressure release.	N	1	3	3	3	27	Equipment inspection, gas system design/review, cylinders secured, training, Tier I	1	3	3	2	18							
Use of flammable gas for soldering, brazing or welding.	Fire or Explosion due to improper gas mixture or leaking hoses, nozzles or valves	Z	1	3	4	თ	36	Hot work permit, fire watch, fire extinguisher training, inspection of equipment before use, training	1	3	4	2	24							
	Fire due to ignition of surrounding combustible materials	N	1	3	4	3	36	Hot work permit, fire watch, fire extinguisher training, remove combustibles from the area.	1	3	4	2	24							
	Contact with temperature extremes (burns).	N	1	3	2	3	18	Personal Protective Equipment, training	1	3	2	2	12							
	Eye injury from visible light/UV exposure	Z	1	3	4	5	60	Properly rated welding goggles, flash curtains	1	3	4	1	12							
Use of oxidizing gases (in addition to flammable gas use hazards)	Fire due to reaction of gas with surrounding materials.	N	1	2	4	3	24	Work planning, ventilation, limit quantities of gas in use, limit combustible storage, training	1	2	4	2	16							

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Job Step / Tasl	K Hazard	Stressors Y/N	of People	Frequency B	ŏ		Initial Controls	# of People A	Frequency B	Severity C	Likelihood D	Risk* AxBxCxD	Control(s) Added to Reduce Ris	# of People A	requency	lihoo	Risk* AxBxCxD	% Risk Reduction
Further Descrip	tion of Controls Added	I to Redu	ice R	Risk:														
*Risk:	0 to 20 Negligible		to 4	0 table			41 to 60 Moderate				o 80 stan	tial		1 or (